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LA FINESTRA, LC

CLASSICA SERIES 69 FIXED WINDOW

(HVHZ)(IMPACT)

GENERAL NOTES:

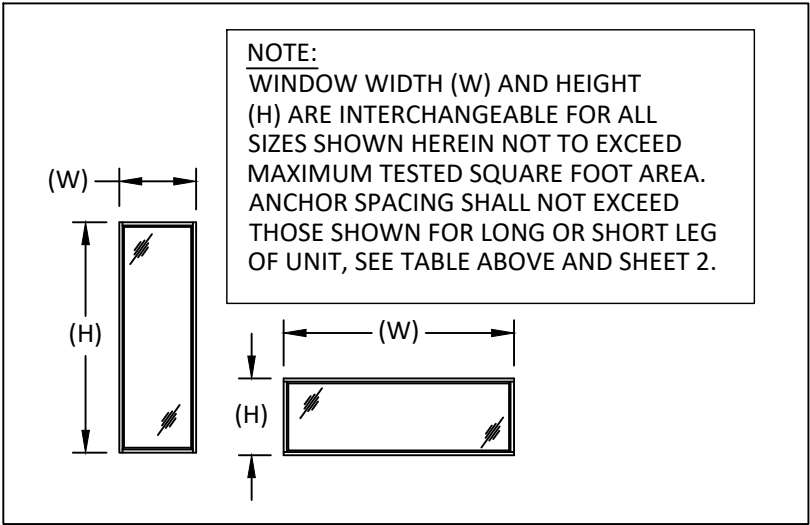
- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION OF THE FLORIDA BUILDING CODE (FBC), **INCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF $\pm 1/4$ INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: ALUMINUM 6063-T5
- GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 4 FOR GLAZING DETAILS.
- CUSTOM SIZES AVAILABLE UPON REQUEST. CUSTOM DESIGN PRESSURE WILL BE ASSIGNED EQUAL TO NEXT LARGER STANDARD SIZE.

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN, UNLESS OTHERWISE STATED ON SHEET 3.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ± 1.000 INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE INFORMATION.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

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7	HORIZONTAL SECTIONS
8	ANCHOR DETAILS & ANCHOR SCHEDULE
9	BILL OF MATERIALS & COMPONENTS

DESIGN PRESSURE RATING (PSF)				
CONFIGURATION	WIDTH (IN.)	HEIGHT (IN.)	DESIGN PRESSURE	MISSILE IMPACT RATING
O	SEE TABLES ON SHEET 5			LARGE & SMALL MISSILE IMPACT



2790 NW 104TH COURT
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FIXED WINDOW
(HVHZ) (IMPACT)
GENERAL NOTES &
INSTALLATION NOTES

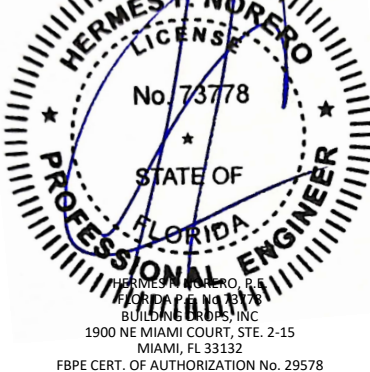
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REMARKS	BY	DATE

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Digitally signed by Hermes F. Norero, P.E.
Reason: I am approving this document
Date: 2024.02.29 16:05:01 -0800



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DATE: **02.06.2024**

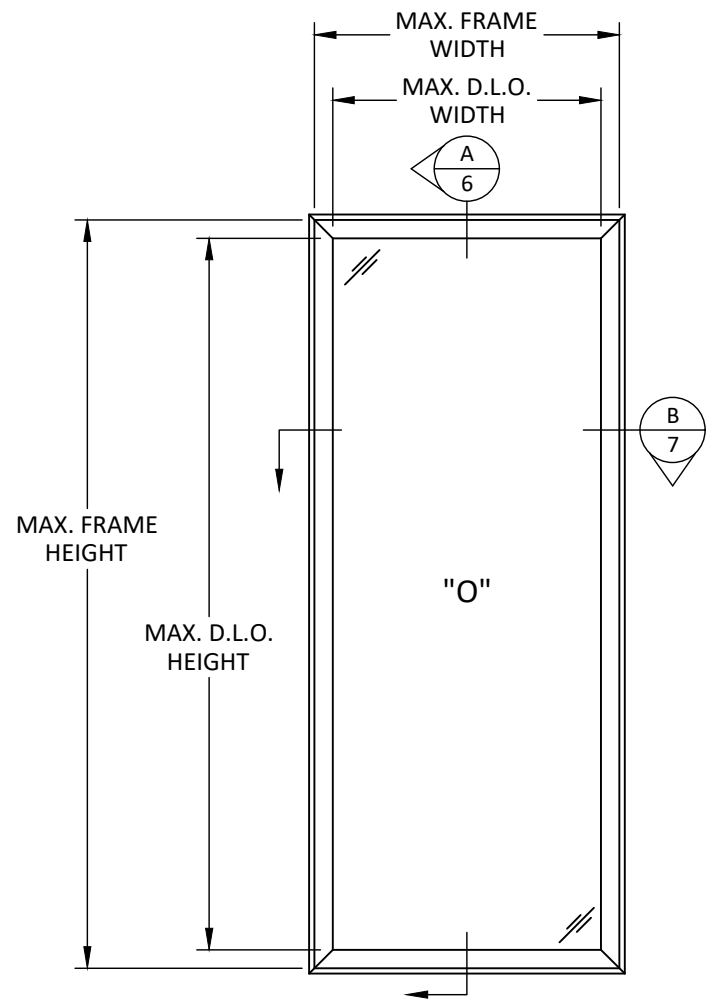
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SCALE: **NTS**

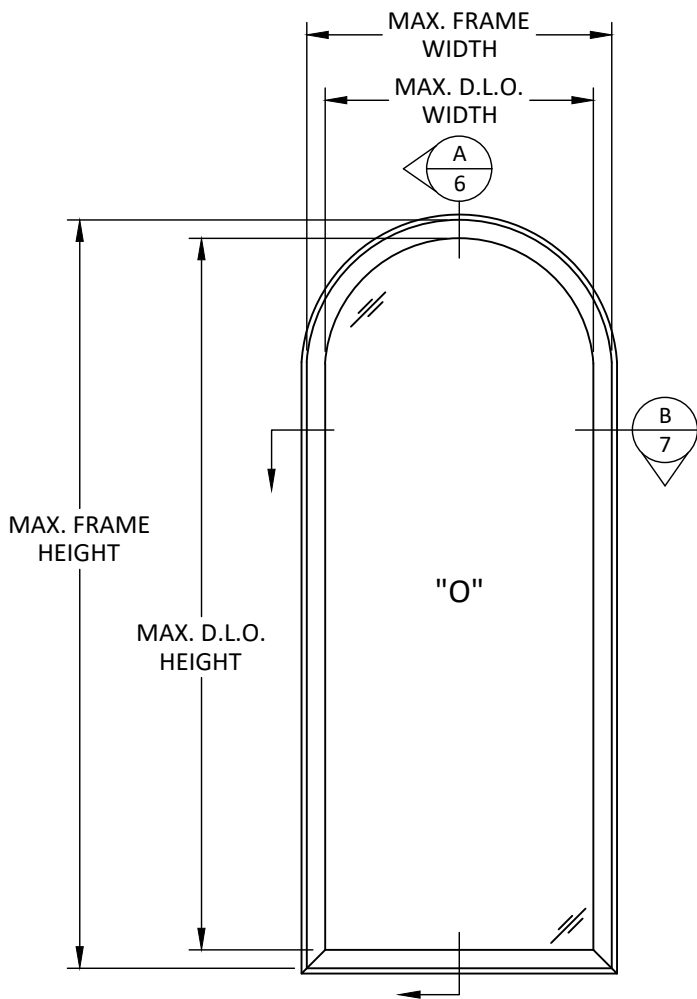
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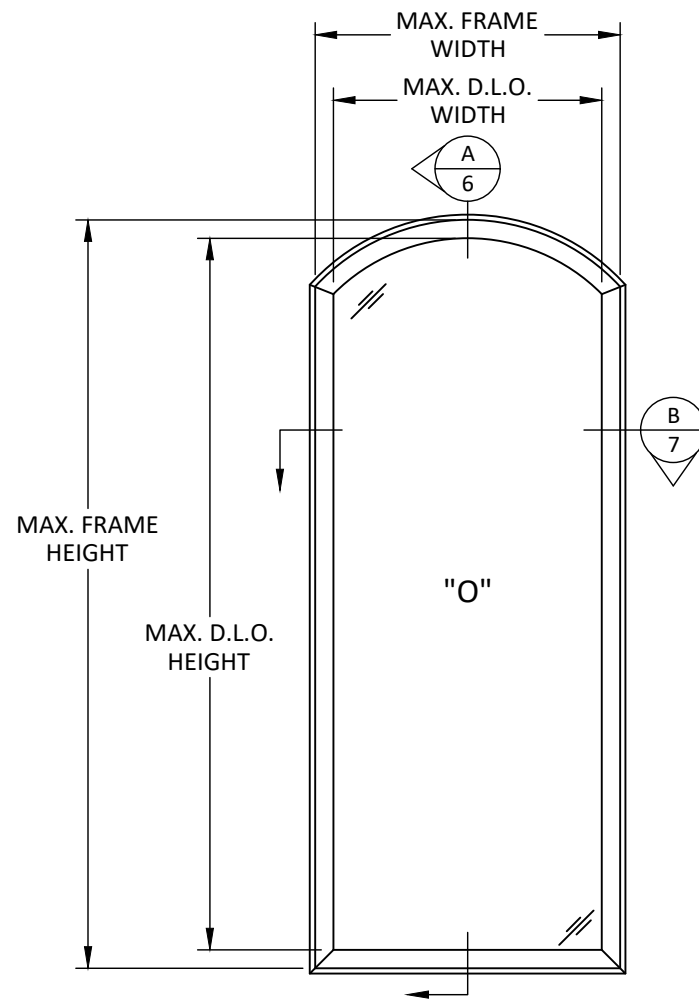
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ELEVATION
FIXED RECTANGLE



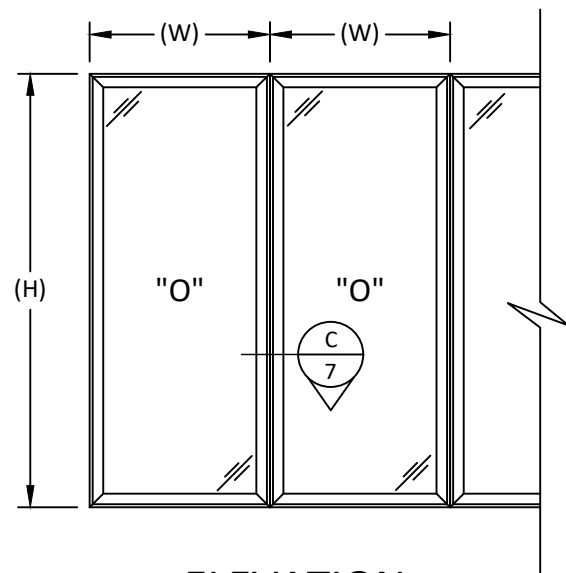
ELEVATION
FIXED ARCHTOP



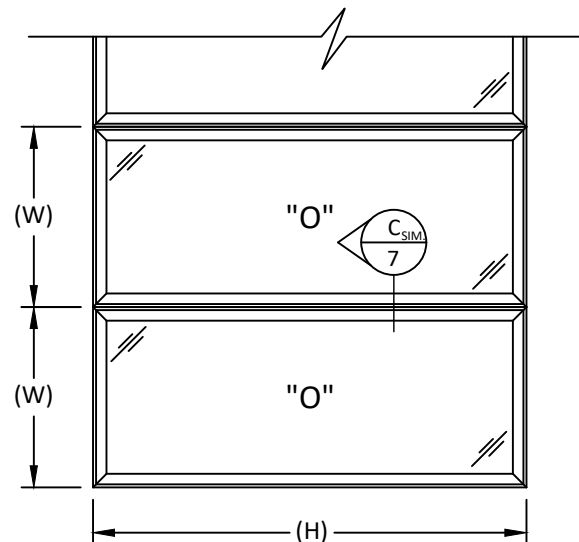
ELEVATION
FIXED EYEBROW

D.L.O. HEIGHT = FRAME HEIGHT - 5.984"
D.L.O. WIDTH = FRAME WIDTH - 5.984"

NOTE: MULLION UNDER SEPARATE
FLORIDA PRODUCT APPROVAL.



ELEVATION
TYP. MULLED ASSEMBLY



ELEVATION
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ELEVATIONS

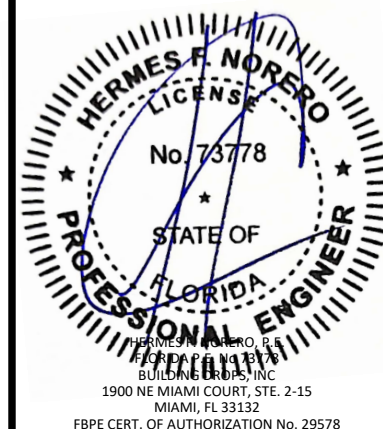
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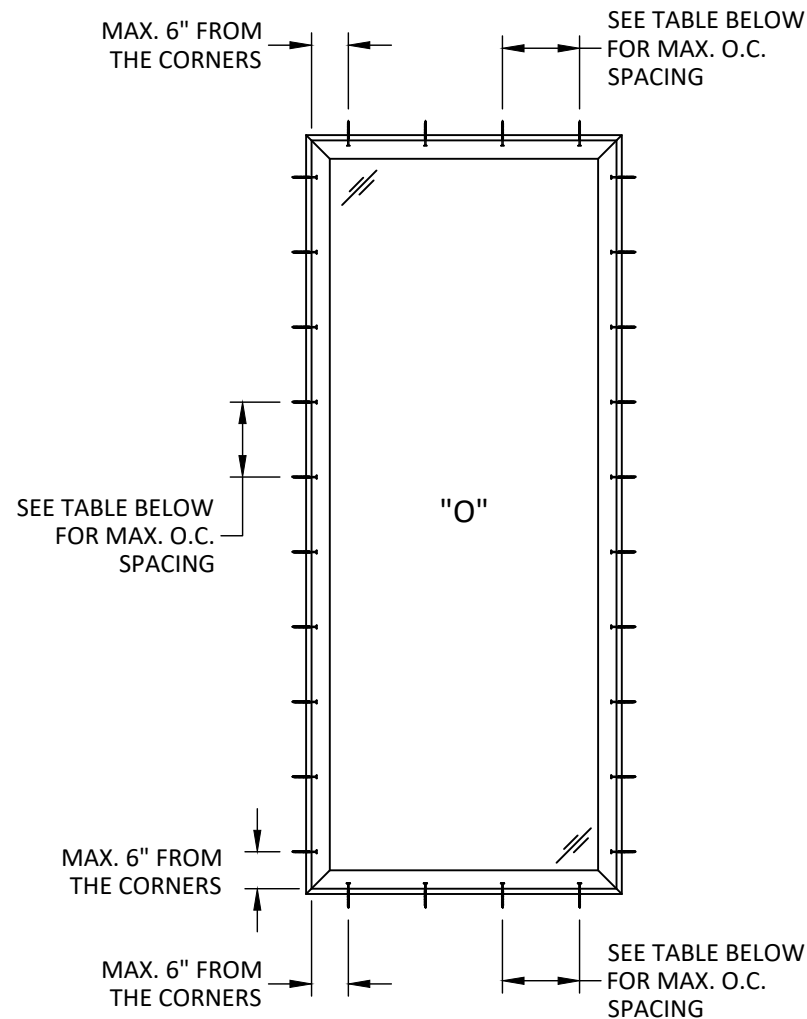
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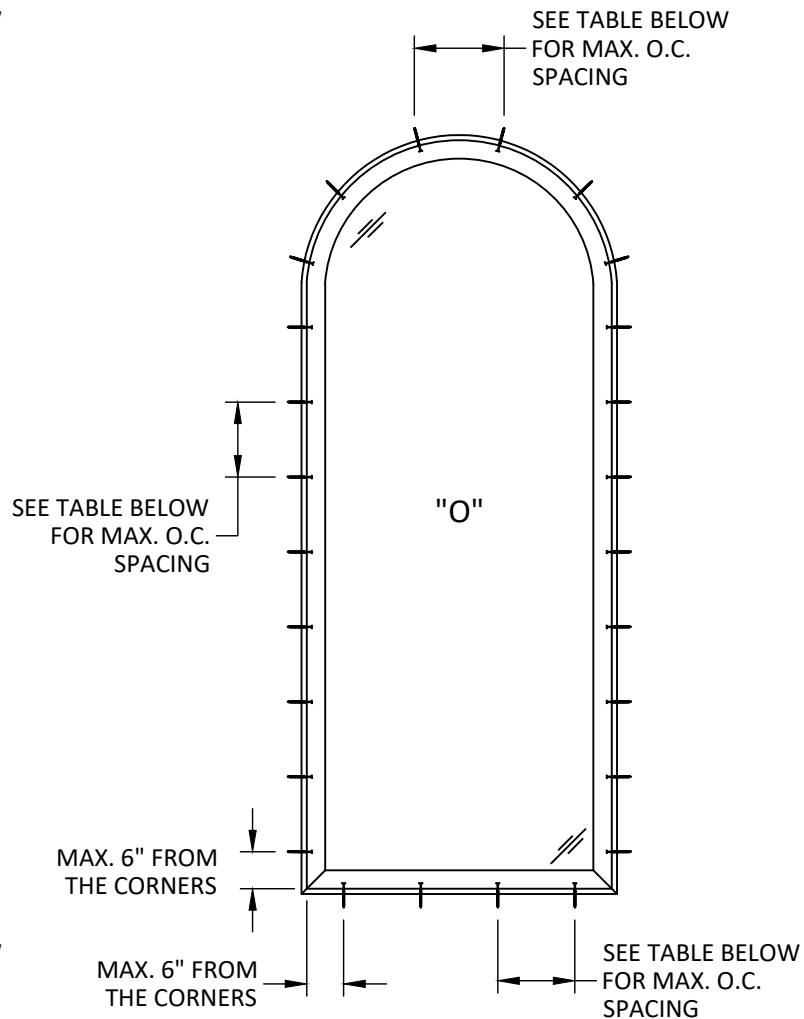
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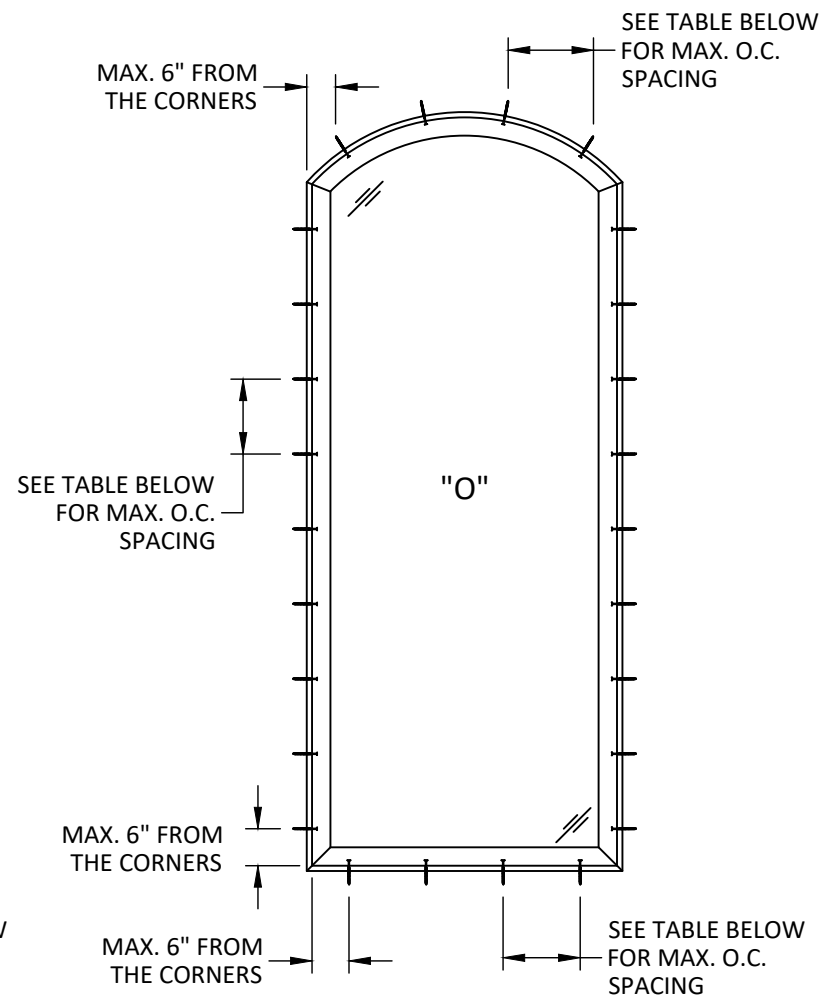
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ANCHOR LAYOUT
THROUGH FRAME INSTALLATION

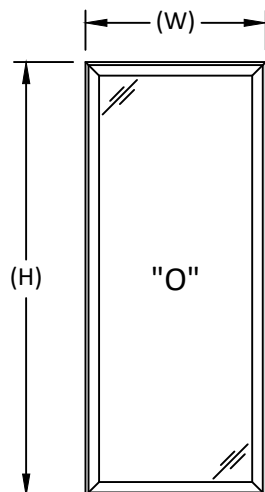


ANCHOR LAYOUT
THROUGH FRAME INSTALLATION



ANCHOR LAYOUT
THROUGH FRAME INSTALLATION

SHORT DIMENSION ANCHOR (W) SPACING TABLE (IN.)											
WINDOW DIM. (IN.)	MAX. ALLOWABLE DESIGN PRESSURE (PSF)										
	70.0	75.0	80.0	85.0	90.0	95.0	100.0	105.0	110.0	115.0	120.0
24	12	12	12	12	12	12	12	12	12	12	12
30	12	12	12	12	12	12	12	12	12	12	12
36	12	12	12	12	12	12	12	12	12	12	12
42	12	12	12	12	12	12	12	12	12	12	12
48	12	12	12	12	12	12	12	12	12	12	12
54	12	12	12	12	12	12	12	12	12	12	12
60	12	12	12	12	12	12	12	12	12	12	12
66	12	12	12	12	12	12	12	11	11	11	11



LONG DIMENSION (H) ANCHOR SPACING TABLE (IN.)											
WINDOW DIM. (IN.)	MAX. ALLOWABLE DESIGN PRESSURE (PSF)										
	70.0	75.0	80.0	85.0	90.0	95.0	100.0	105.0	110.0	115.0	120.0
78	12	12	12	12	12	12	12	12	12	12	12
84	12	12	12	12	12	12	12	12	12	12	12
90	12	12	12	12	12	12	12	12	12	12	12
96	12	12	12	12	12	12	12	12	12	10	10
102	12	12	12	12	12	12	11	11	10	10	10
108	12	12	12	12	12	10	10	9	9	9	9
114	12	12	12	11	10	10	9	9	8	8	8
122	12	12	11	11	10	9	9	8	8	8	7



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ANCHOR LAYOUTS &
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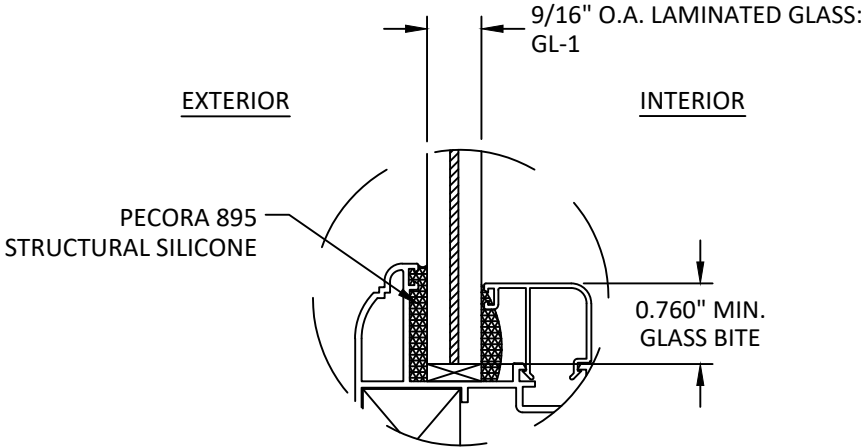
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SCALE: **NTS**

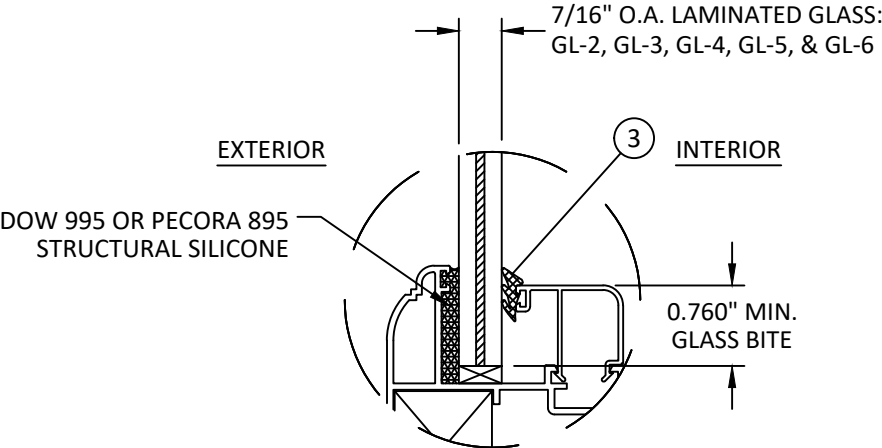
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GLAZING DETAIL 1



GLAZING DETAIL 2

GLASS SCHEDULE	
GLASS TYPE	GLASS MAKE-UP
GL-1	9/16" O.A. = 1/4" HEAT STRENGTHENED GLASS - 0.090" SGP BY KURARAY - 1/4" HEAT STRENGTHENED GLASS
GL-2	7/16" O.A. = 3/16" ANNEALED GLASS - 0.090" SAFLEX PVB BY EASTMAN - 3/16" ANNEALED GLASS
GL-3	7/16" O.A. = 3/16" HEAT STRENGTHENED GLASS - 0.090" TROSIFOL PVB BY KURARAY - 3/16" HEAT STRENGTHENED GLASS
GL-4	7/16" O.A. = 3/16" HEAT STRENGTHENED GLASS - 0.090" SGP BY KURARAY - 3/16" HEAT STRENGTHENED GLASS
GL-5	7/16" O.A. = 3/16" ANNEALED GLASS - 0.090" TROSIFOL PVB BY KURARAY - 3/16" ANNEALED GLASS
GL-6	7/16" O.A. = 3/16" ANNEALED GLASS - 0.090" SGP BY KURARAY - 3/16" ANNEALED GLASS

GLAZING NOTES:

- GLASS TYPE COMPLIES WITH ASTM E1300 REQUIREMENTS. PER THE FBC TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
- SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
- D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES SHOWN HEREIN.



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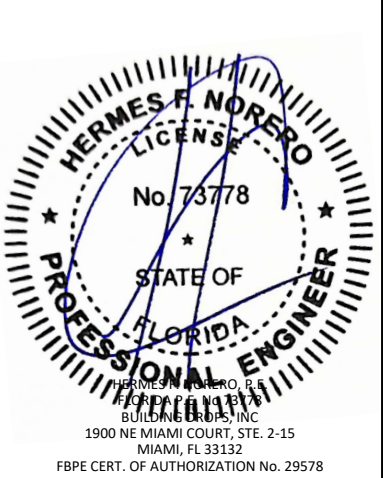
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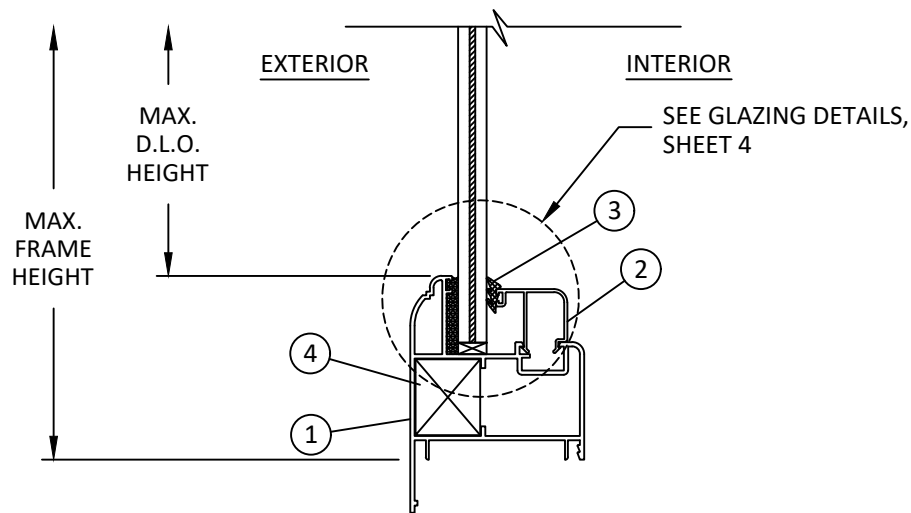
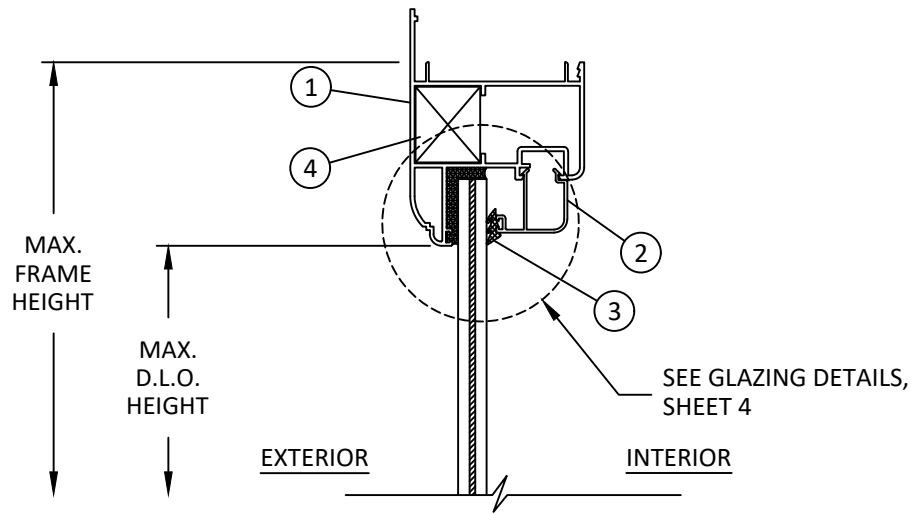
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GLASS LOAD CAPACITY (PSF)													
UNIT DIMENSIONS		GL-1		GL-2		GL-3		GL-4		GL-5		GL-6	
UNIT WIDTH (IN.)	UNIT HEIGHT (IN.)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)
30	48	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	89.9	107.9	107.9	107.9	100.0	120.0	120.0	120.0
48		120.0	120.0	56.3	63.8	78.6	94.4	94.4	94.4	100.0	120.0	120.0	120.0
30		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36	54	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	89.9	107.9	107.9	107.9	100.0	120.0	120.0	120.0
48		120.0	120.0	56.3	63.8	78.6	94.4	94.4	94.4	100.0	120.0	120.0	120.0
54		110.3	110.3	50.0	56.7	69.9	83.9	83.9	83.9	100.0	120.0	120.0	120.0
30		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36	60	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	89.9	107.9	107.9	107.9	100.0	120.0	120.0	120.0
48		120.0	120.0	56.3	63.8	78.6	94.4	94.4	94.4	100.0	120.0	120.0	120.0
54		110.3	110.3	50.0	56.7	69.9	83.9	83.9	83.9	100.0	120.0	120.0	120.0
60		99.2	99.2	45.0	51.0	62.9	75.5	75.5	75.5	100.0	120.0	120.0	120.0
30	66	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	89.9	107.9	107.9	107.9	100.0	120.0	120.0	120.0
48		120.0	120.0	56.3	63.8	78.6	94.4	94.4	94.4	100.0	120.0	120.0	120.0
54		110.3	110.3	50.0	56.7	69.9	83.9	83.9	83.9	97.1	116.6	115.8	115.8
60	72	99.2	99.2	45.0	51.0	-	-	-	-	-	-	-	-
66		90.2	90.2	40.9	46.4	-	-	-	-	-	-	-	-
30		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	89.9	107.9	107.9	107.9	100.0	120.0	120.0	120.0
48	78	120.0	120.0	56.3	63.8	78.6	94.4	94.4	94.4	96.9	116.2	115.5	115.5
54		110.3	110.3	50.0	56.7	-	-	-	-	-	-	-	-
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72		82.7	82.7	-	-	-	-	-	-	-	-	-	-
30	84	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
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36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	-	-	-	-	96.3	115.5	-	-
48		120.0	120.0	56.3	63.8	-	-	-	-	-	-	-	-
54		110.3	110.3	-	-	-	-	-	-	-	-	-	-
60	102	99.2	99.2	-	-	-	-	-	-	-	-	-	-
66		90.2	90.2	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		60.0	70.0	-	-	-	-	-	-	-	-	-	-
30	108	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
42		120.0	120.0	64.3	72.9	-	-	-	-	-	-	-	-
48		120.0	120.0	-	-	-	-	-	-	-	-	-	-
54		110.3	110.3	-	-	-	-	-	-	-	-	-	-
60	114	60.0	70.0	-	-	-	-	-	-	-	-	-	-
66		60.0	70.0	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		57.6	67.2	-	-	-	-	-	-	-	-	-	-
30	120	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	-	-	-	-	-	-	-	-
42		120.0	120.0	-	-	-	-	-	-	-	-	-	-
48		120.0	120.0	-	-	-	-	-	-	-	-	-	-
54		60.0	70.0	-	-	-	-	-	-	-	-	-	-
60	126	60.0	70.0	-	-	-	-	-	-	-	-	-	-
66		60.0	70.0	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		60.0	70.0	-	-	-	-	-	-	-	-	-	-
30	132	120.0	120.0	75.0	85.0	-	-	-	-	-	-	-	-
36		120.0	120.0	-	-	-	-	-	-	-	-	-	-
42		120.0	120.0	-	-	-	-	-	-	-	-	-	-
48		60.0	70.0	-	-	-	-	-	-	-	-	-	-
54		60.0	70.0	-	-	-	-	-	-	-	-	-	-
60	138	60.0	70.0	-	-	-	-	-	-	-	-	-	-
66		60.0	70.0	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		60.0	70.0	-	-	-	-	-	-	-	-	-	-
30	144	120.0	120.0	75.0	85.0	-	-	-	-	-	-	-	-
36		120.0	120.0	-	-	-	-	-	-	-	-	-	-
42		60.0	70.0	-	-	-	-	-	-	-	-	-	-
48		60.0	70.0	-	-	-	-	-	-	-	-	-	-
54		60.0	70.0	-	-	-	-	-	-	-	-	-	-
60	150	60.0	70.0	-	-	-	-	-	-	-	-	-	-
66		60.0	70.0	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		60.0	70.0	-	-	-	-	-	-	-	-	-	-
30	156	120.0	120.0	-	-	-	-	-	-	-	-	-	-
36		120.0	120.0	-	-	-	-	-	-	-	-	-	-
42		60.0	70.0	-	-	-	-	-	-	-	-	-	-
48		60.0	70.0	-	-	-	-	-	-	-	-	-	-
54		60.0	70.0	-	-	-	-	-	-	-	-	-	-
60	162	60.0	70.0	-	-	-	-	-	-	-	-	-	-
66		60.0	70.0	-	-	-	-	-	-	-	-	-	-
72		60.0	70.0	-	-	-	-	-	-	-	-	-	-
78		60.0	70.0	-	-	-	-	-	-	-	-	-	-
84		57.6	67.2	-	-	-	-	-	-	-	-	-	-
90	168	53.8	62.7	-	-	-	-	-	-	-	-	-	-
96		53.8	62.7	-	-	-	-	-	-	-	-	-	-
102		53.8	62.7	-	-	-	-	-	-	-	-	-	-
108		53.8	62.7	-	-	-	-	-	-	-	-	-	-
114		53.8	62.7	-	-	-	-	-	-	-	-	-	-

GLASS LOAD CAPACITY (PSF)													
UNIT DIMENSIONS		GL-1		GL-2		GL-3		GL-4		GL-5		GL-6	
UNIT WIDTH (IN.)	UNIT HEIGHT (IN.)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)
30	48	120.0	120.0	75.0	85.0	100.0	120.0	120.0	120.0	100.0	120.0	120.0	120.0
36		120.0	120.0	75.0	85.0	-	-	-	-	-	-	-	-
42		120.0	120.0	-	-	-	-	-	-	-	-	-	-

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A
6 **VERTICAL SECTION**
TYP. SECTION DETAIL



2790 NW 104TH COURT
DORAL, FL 33172
PH: (305) 599-8093

TITLE: CLASSICA SERIES 69
FIXED WINDOW
(HVHZ) (IMPACT)

VERTICAL SECTION

PREPARED BY: BUILDING DROPS, INC.

1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954) 399-8478
FAX: (954) 744-4738
WEB: www.buildingdrops.com



REMARKS	BY	DATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.



FL #: **FL17727**

DATE: **02.06.2024**

DWG. BY: **SH** CHK. BY: **HFN**

SCALE: **NTS**

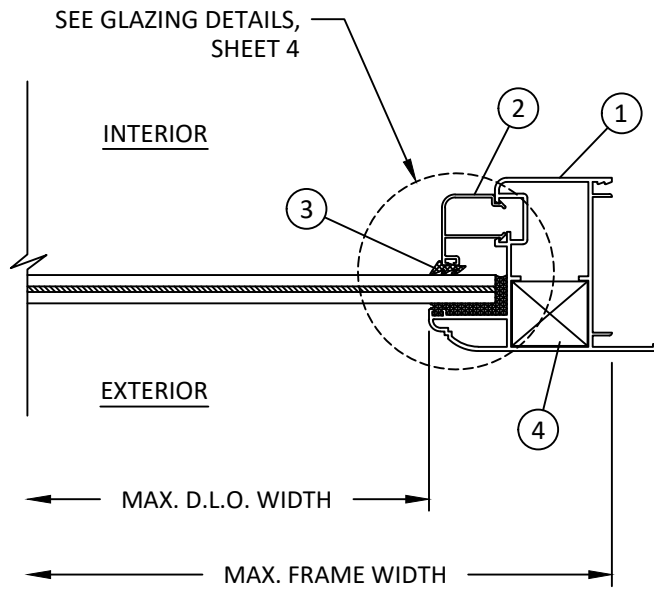
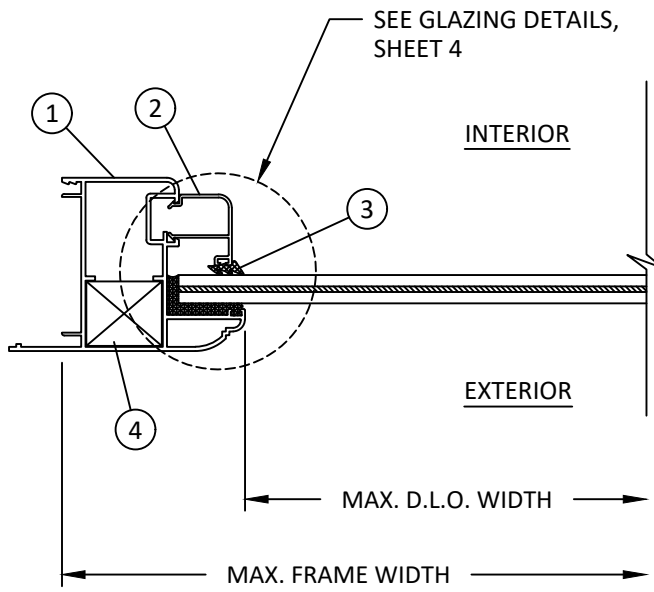
DWG. #: **LFT006**

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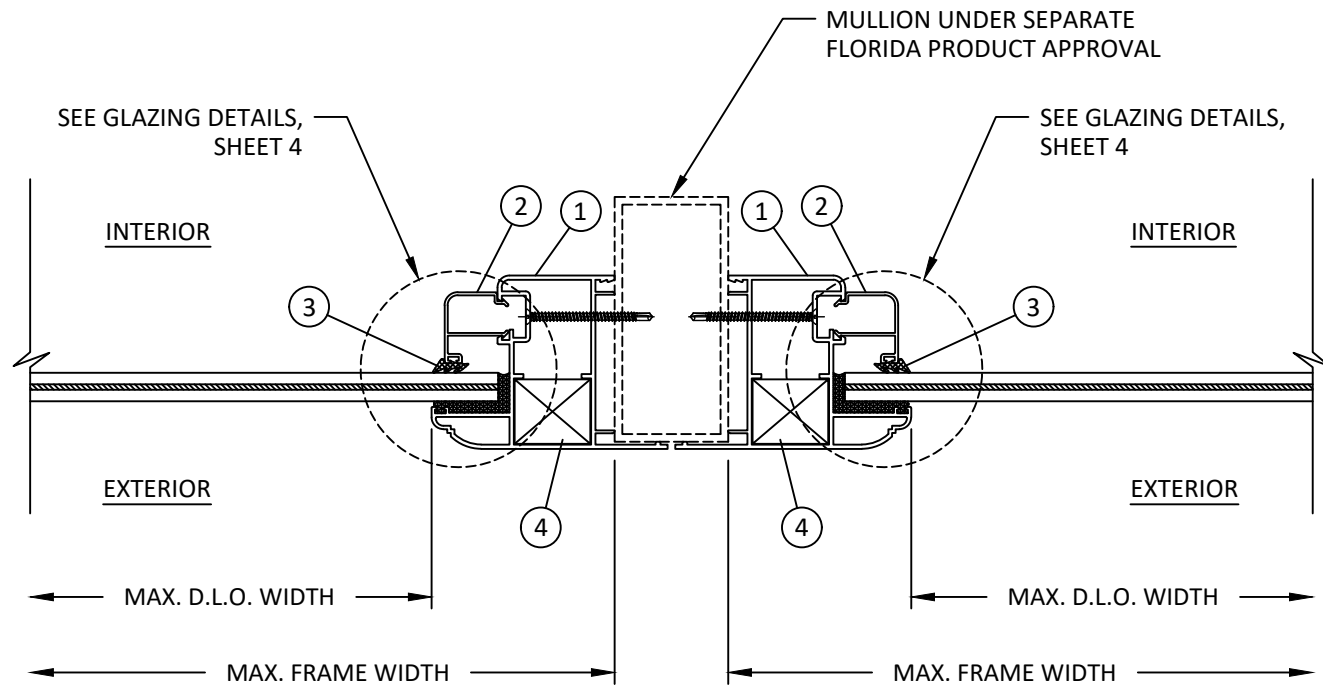
6

OF 9

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B
7 HORIZONTAL SECTION
TYP. SECTION DETAIL



C
7 HORIZONTAL SECTION
TYP. MULLION DETAIL

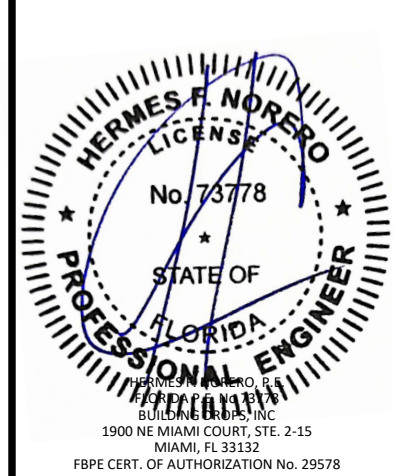


2790 NW 104TH COURT
DORAL, FL 33172
PH: (305) 599-8093

TITLE: CLASSICA SERIES 69 FIXED WINDOW (HVHZ) (IMPACT) HORIZONTAL SECTIONS	PREPARED BY: BUILDING DROPS, INC. 1900 NE MIAMI COURT, STE. 2-15 MIAMI, FL 33132 PH: (954) 399-8478 FAX: (954) 744-4738 WEB: www.buildingdrops.com

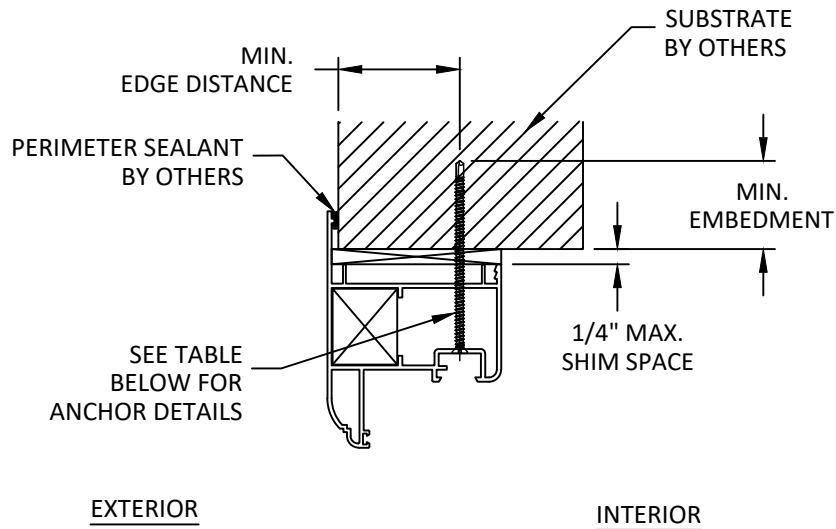
REMARKS	BY	DATE

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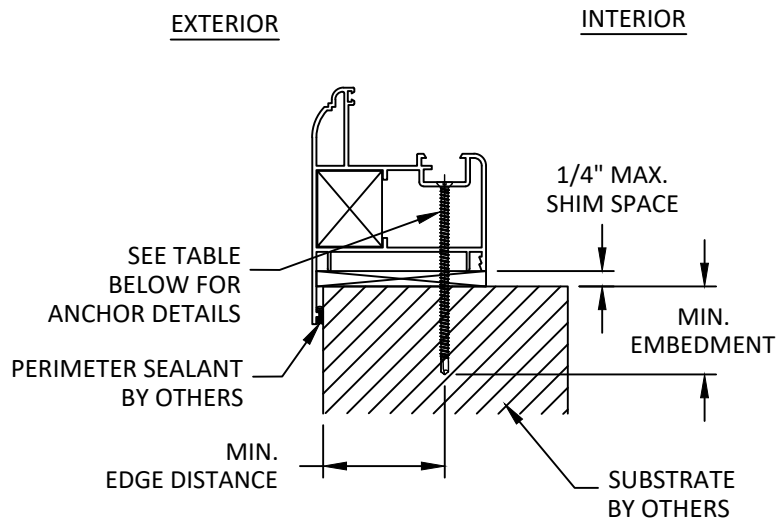
FL #:	FL17727
DATE:	02.06.2024
DWG. BY:	SH
CHK. BY:	HFN
SCALE:	NTS
DWG. #:	LFT006
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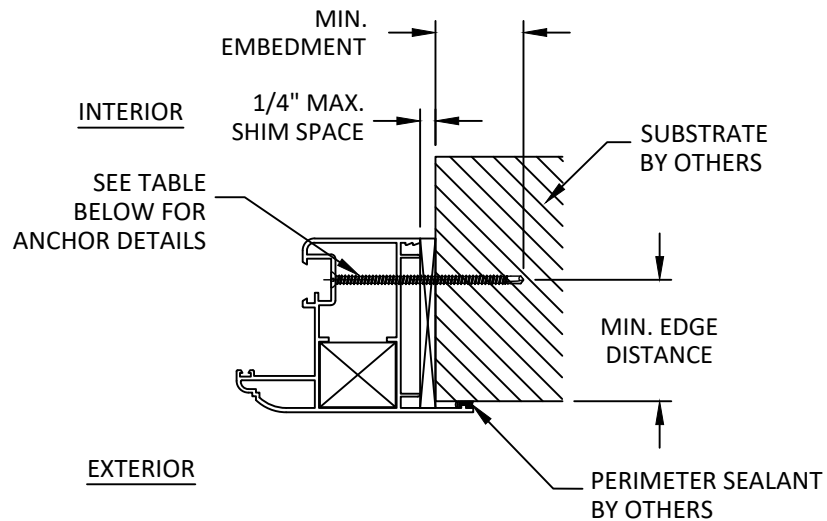
A
8

VERTICAL SECTION
HEAD - THROUGH FRAME



B
8

VERTICAL SECTION
SILL - THROUGH FRAME



C
8

HORIZONTAL SECTION
JAMB - THROUGH FRAME

ANCHOR SCHEDULE					
METHOD	SUBSTRATE	ANCHOR SCHEDULE	MIN. EMBEDMENT	MIN. EDGE DISTANCE	SPACING
THROUGH FRAME	WOOD: MIN. SG = 0.55	#14 WOOD SCREW	1.50"	0.75"	SEE SHEET 3
	METAL: 18 GAUGE STEEL, MIN. Fy = 33KSI ALUMINUM: 1/8" MIN., 6063-T5	1/4" SELF-DRILLING SCREW	3 THREADS MIN PENETRATION BEYOND STRUCTURE	0.50"	
	CONCRETE: f'c=3000PSI	1/4" ITW TAPCON	1.50"	3.00"	
	MASONRY: CMU per ASTM C90 MIN. 2000 PSI	1/4" ITW TAPCON	1.00"	3.00"	



2790 NW 104TH COURT
DORAL, FL 33172
PH: (305) 599-8093

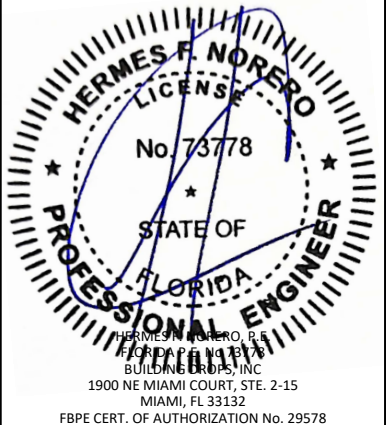
TITLE: CLASSICA SERIES 69
FIXED WINDOW
(HVHZ) (IMPACT)
ANCHOR DETAILS &
ANCHOR SCHEDULE

PREPARED BY: BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954) 399-8478
FAX: (954) 744-4738
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BD
BUILDING DROPS

REMARKS	BY	DATE

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FL #: **FL17727**

DATE: **02.06.2024**

DWG. BY: **SH** CHK. BY: **HFN**

SCALE: **NTS**

DWG. #: **LFT006**

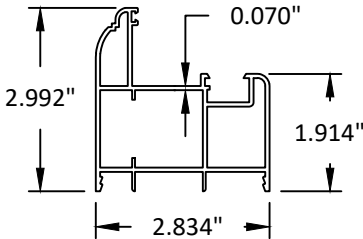
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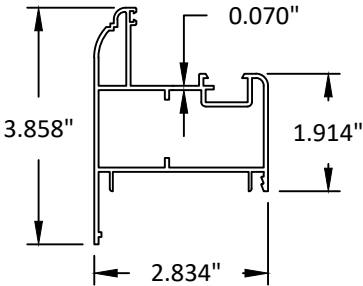
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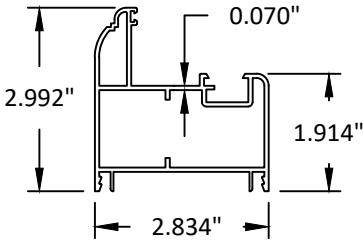
BILL OF MATERIALS			
ITEM	PART NO.	DESCRIPTION	MATERIAL
1	16669	FRAME W/ FLANGE	6063-T5
1A	16669A	FRAME W/O FLANGE	6063-T5
1B	16669B	FRAME W/ FLANGE	6063-T5
1C	16669C	FRAME W/O FLANGE	6063-T5
2	4196	GLAZING BEAD	6063-T5
3	V-10	WEDGE GASKET	RUBBER
4	5004	CORNER KEY	-
5	190 10/20	ARCHTOP CORNER KEY	-



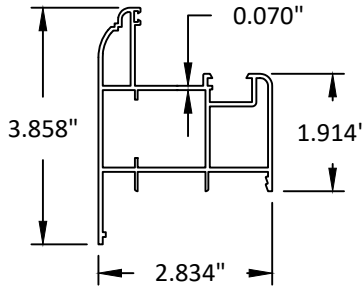
1C FRAME W/O FLANGE
6063-T5



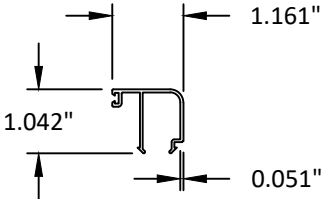
1 FRAME W/ FLANGE
6063-T5



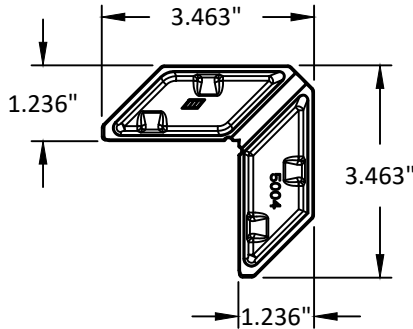
1A FRAME W/O FLANGE
6063-T5



1B FRAME W/ FLANGE
6063-T5



2 GLAZING BEAD
6063-T5



4 CORNER KEY



2790 NW 104TH COURT
DORAL, FL 33172
PH: (305) 599-8093

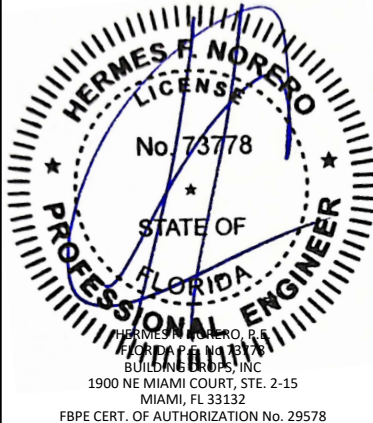
TITLE: CLASSICA SERIES 69
FIXED WINDOW
(HVHZ) (IMPACT)
BILL OF MATERIALS
& COMPONENTS

PREPARED BY: BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
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REMARKS	BY	DATE

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DWG. BY: SH	CHK. BY: HFN
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SCALE: **NTS**

DWG. #: **LFT006**

SHEET:
9
OF 9